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SEP 08 2016

**Work Order ID 150815**

Thursday, September 08, 2016 7:06:03 AM

**\*150815\***

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Item ID: D3284-007 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Stud  
Start Date: 9/8/2016 Start Qty: 3.00 **\*3\*** Cust Item ID:  
Required Date: 9/8/2016 Req'd Qty: 3.00 **\*3\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                           | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty           | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|----------------------------------------------------|----------------------|---------|--------|--------------|---------------|-------------------------|------------------|----------------|
| 130                            | Identify as per dwg & Stock Location: <u>51029</u> | 0.00                 |         |        |              |               |                         |                  |                |
| <b>*130*</b>                   |                                                    |                      |         |        |              |               |                         |                  |                |
| Packaging                      | Memo                                               | 0.00                 |         |        |              | 3             | IS<br>DAS<br>89<br>9-89 |                  | SEP 09 2016    |
| Packaging                      |                                                    |                      |         |        |              |               |                         |                  |                |
| 140                            | QC21 - Final Inspection - Work Order Release       | 0.00                 |         |        |              |               |                         |                  |                |
| <b>*140*</b>                   |                                                    |                      |         |        |              |               |                         |                  |                |
| QC                             | Memo                                               | 0.00                 |         |        |              |               | DAS<br>21<br>9-89       |                  | SEP 09 2016    |
| Quality Control                |                                                    |                      |         |        |              |               |                         |                  |                |
|                                |                                                    |                      |         |        |              |               | DAS<br>21<br>9-89       |                  | SEP 09 2016    |

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**\*D3284-007\***

**Required Qty: 3.00**

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

3

**\*\***

stud

3x sp 16-9-8.

## SPECIFICATION CONTROL DRAWING

| DART P/N              | SPECIFICATION                              |
|-----------------------|--------------------------------------------|
| D3284-001 SLEEVE      | ACS P/N B80702-1 PER ACS DWG B80702 REV. A |
| D3284-003 STUD        | ACS P/N B80703-1 PER ACS DWG B80703 REV. A |
| D3284-005 STUD        | ACS P/N B80704-1 PER ACS DWG B80704 REV. A |
| D3284-007 STUD        | ACS P/N B80705-1 PER ACS DWG B80705 REV. B |
| D3284-009 BEARING     | BHT P/N 47-140-252-5                       |
| D3284-011 BEARING     | BHT P/N 205-060-101-001                    |
| D3284-021 TUBE ASSY   | 204-060-158-001 MODIFIED PER IIN-D205-708  |
| D3284-023 BIPOD ASSY  | 204-060-155-001 MODIFIED PER IIN-D205-708  |
| D3284-025 TRIPOD ASSY | 204-060-157-001 MODIFIED PER IIN-D205-708  |
| D3284-031 TUBE ASSY   | 205-060-107-001 MODIFIED PER IIN-D205-708  |
| D3284-033 BIPOD ASSY  | 205-060-106-001 MODIFIED PER IIN-D205-708  |
| D3284-035 TRIPOD ASSY | 205-060-105-001 MODIFIED PER IIN-D205-708  |
|                       |                                            |
|                       |                                            |



**NOTE:**

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH  
 MIN Ft<sub>u</sub> = 90 Ksi  
 MIN Ft<sub>y</sub> = 70 Ksi

*W/O 1508/5*

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

**RELEASED**  
 2010-03-25  
*W*

|            |                    |                                                                                                                                                                                                                                                                                                  |              |
|------------|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| B          | ADD NOTE           | RF                                                                                                                                                                                                                                                                                               | 09.07.14     |
| A          | NEW ISSUE          | KJ                                                                                                                                                                                                                                                                                               | 04.05.06     |
| REV.       | DESCRIPTION        | BY                                                                                                                                                                                                                                                                                               | DATE         |
| DESIGN     | DS                 | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                                                        |              |
| DRAWN      | RF                 | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                                      |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.                                                                                                                                                                                                                                                                                      | REV. B       |
| MFG. APPR. | <i>[Signature]</i> | D3284                                                                                                                                                                                                                                                                                            | SHEET 1 OF 1 |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                                            | SCALE        |
| DE APPR.   | <i>[Signature]</i> | ADJUSTABLE ENGINE MOUNT                                                                                                                                                                                                                                                                          | NTS          |
| DATE       | 09.07.14           | <small>COPYRIGHT © 2004 BY DART AEROSPACE LTD<br/>         THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> |              |





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO33570

Purchase Order Date 9/8/2016

PO Print Date 9/8/2016

Page Number 1 of 2

Order From :  
B/E AEROSPACE  
25 DUNLOP AVENUE  
WINNIPEG, MB R2X 2V2

VU-ACS001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**E-MAILED**  
SEP 08 2016

Contact Name  
Vendor Phone 204-772-9922  
Ship To Contact  
Ship To Phone  
Ship Via: FedEx Overnight collect  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency USD  
FOB FCA - (Free Carrier)

| Line Nbr    | Reference<br>Vendor Part Number<br>Line Comments<br>Delivery Comments                                                                                                                                                                                      | Description/<br>Mfg ID         | Req Date/<br>Taxable<br>Promise Date | CD | Req Qty/<br>Unit of<br>Measure | PO Unit Price | Extended<br>Price |
|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|--------------------------------------|----|--------------------------------|---------------|-------------------|
| 1           | B80705-1<br>AS PER DWG D3284-007 REV. B<br>B150815<br>BE AEROSPACE P/N: B80705-1                                                                                                                                                                           | stud                           | 9/8/2016<br>Yes<br>9/8/2016          |    | 3.00<br>Each                   | \$96.00       | \$288.00          |
| Line Total: |                                                                                                                                                                                                                                                            |                                |                                      |    |                                |               | \$288.00          |
| 2           | 71401-45<br>Procurement Quality Clauses<br>A005 RIGHT OF ENTRY<br>A016 PERSONNEL QUALIFICATION<br>A026 CERTIFICATION OF MATERIAL CONFORMANCE<br>A041 QUALITY MANAGEMENT SYSTEM<br>A042 DART NOTIFICATION BY SUPPLIER<br>A043 RETENTION OF QUALITY DOCUMENT | PROCUREMENT<br>QUALITY CLAUSES | 9/8/2016<br>No<br>9/8/2016           |    | 1.00                           | \$0.00        | \$0.00            |
| Line Total: |                                                                                                                                                                                                                                                            |                                |                                      |    |                                |               | \$0.00            |

Note:

9/8/2016



Passion to Innovate.  
Power to Deliver.

**B/E Aerospace Limited**

25 Dunlop Avenue  
R2X 2V2 Winnipeg  
Canada  
Tel : 204-783-5402  
Fax : 204-783-5436

# Packing Slip

Delivery No. : 7046  
Delivery Date : 09/07/2016  
SO No. : 36441  
Your Reference : 450562  
Delivery Method : FEDEX  
Payment Condition : Net 30 Days

**Delivery to:** Dart Aerospace Ltd.

Attention: Linda Llacelle  
1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

| Item        | Description<br>Batch Number           | Total<br>Ordered   | Unit | Qty<br>Delivered | Delivery Date |
|-------------|---------------------------------------|--------------------|------|------------------|---------------|
| B80705-1    | STUD, FEMALE, ENGINE MOUNT<br>14-3335 | 3                  | EA   | 3                | 09/07/2016    |
| SP16-9-8    |                                       |                    |      |                  |               |
| Packages: 0 |                                       | Gross Weight: 0.00 |      | Net Weight:      |               |

**Ordered by:** Dart Aerospace Ltd.

Attention: Linda Llacelle  
1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

**Invoice to:** Dart Aerospace Ltd.

Attention: Accounts  
1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

0.00

Remarks

Certificate of Origin

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date:



Passion to Innovate.  
Power to Deliver.

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## Certificate of Compliance

Customer: Dart Aerospace Ltd.

Customer Order Number: 450562

Sales Order Number: 36441-1

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Part Number: B80705-1

Description: Stud, Female, Engine Mount

Drawing / Revision Level: B

Quantity: 3

Production Order: PR1400016027

Serial / Batch No.: 14-3335

---

B/E Aerospace Limited hereby certify that materials, work performed and quality meet the requirements stated on the Customer's Purchase Order(s) and/or drawing(s).

Notes / Comments:

Signature: 

Name: Tim Sinclair

Date:

7 Sept 16

Form completed by: Jean Martin